

City Industrial Tool & Die

25524 Frampton Ave.
Harbor City, CA 90710
310-530-1234
Fax 310-530-3826

ProOne Lubricants Inc.
940 South Coast Dr. #125
Costa Mesa CA 92626

Dear ProOne,

City Industrial Tool & Die has had issues with gear boxes running hot and noisy. Your salesman Bob came in and gave a demo using your Industrial Oil Concentrate. I was amazed that at 10%, the gear boxes cooled right away and the noise was gone! We then tried the product in our air compressors and got the same great results. We now use ProOne cutting fluids, greases, and spray lubricants religiously.

I also use the Engine Life Treatment in my personal vehicles. Every week my Ford F350 is used to pull a trailer load of NASCAR rims up a steep grade. With a trailer loaded to capacity each week, driving up the Grapevine, I always have to drop into third gear. Not only did it increase my truck performance, the truck runs smoother and I no longer have to drop into third gear which makes for an easier ride on both the vehicle and the occupants.

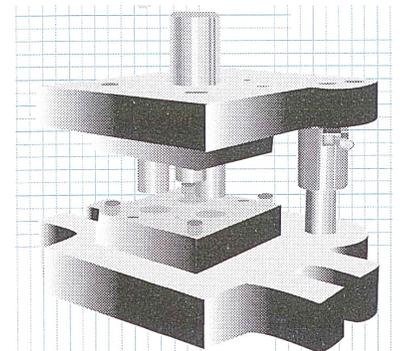
I would recommend this green technology to anybody that requires lubrication to maintain their equipment. It works better than anything we've seen in 30 years and stops problems from occurring.

Thank you for an excellent, green product.

Sincerely,



Steve Kuljis
President





Testimonials



ProOne increases slotting blade tool life by 10 times

Organization: Fastenal Manufacturing

Contact Person: David Nelson

Job Description: Lead Man

Application: Slotting Stainless Steel

ProOne Product used: 15% Industrial Oil Concentrate added to existing cutting oil.

Results:

Prior to using the ProOne Industrial Oil Concentrate we were getting around 1,000 pcs per slotting blade before we would have to change it and throw the old one away. After adding a 15% mix ratio of ProOne's Industrial Oil Concentrate we ended up running the entire job out without changing the slotting blade at all. We went from 1,000 pcs per blade to 10,000 pcs per blade.

David Nelson



Testimonials



ProOne works its magic with Titanium!

Organization: Norman Noble Company

Application: CNC (Titanium) - Gun Drilling, Thread Rolling and Turning
ProOne Product used: 15% Industrial Oil Concentrate added to existing cutting oil.

Results:

Gun Drilling operation - tool life extended from 2 days to 1 week!

Roll Threading operation - increased from 50 parts to 100 parts!

Turning operation - tool life extended from 2 days to 2 weeks!

Also noticed a major reduction in the operating temperature of the oil down to almost room temperature.

Application: Mori Seiki CNC (Titanium)

ProOne Product used: BioStable Water Soluble Cutting Fluid

Results:

Previously mixed their coolant at 10 to 1 with a refractometer reading of 7 1/2. The ProOne products operates much leaner at 5 on the refractometer.

Tool life has doubled, even more in the 4 inch deep hole drilling operation.



Testimonials



ProOne increases production from 60,000 pcs to 500,000 pcs per set of threading dies!

Organization: Whitesell Corporation
Contact Person: John Sughroue
Application: Roll Threading Heat Treated Fasteners
ProOne Product used: 15% Industrial Oil Concentrate added to
existing cutting oil.

Results:

We manufacture a part that gets an extreme point rolled on the part in threading. This process causes heavy wear on our roll dies. Recently we tried a new oil additive to try and improve die life. In the past a set of roll dies that cost us \$160.00 would last 60,000 parts, or .0026 per part. We just finished running 500,000 pcs. on ONE set of dies, or .00032 per part. Add to this the cost of down time to change dies and the ordering and shipping process to get 7 times the amount of tools here and the total savings is very significant to our standard piece price.

Every time we can improve tool life it leads to less down time, less inventory, less total cost to help make us stronger and more competitive.

Thank you and keep up the good work.

John Sughroue